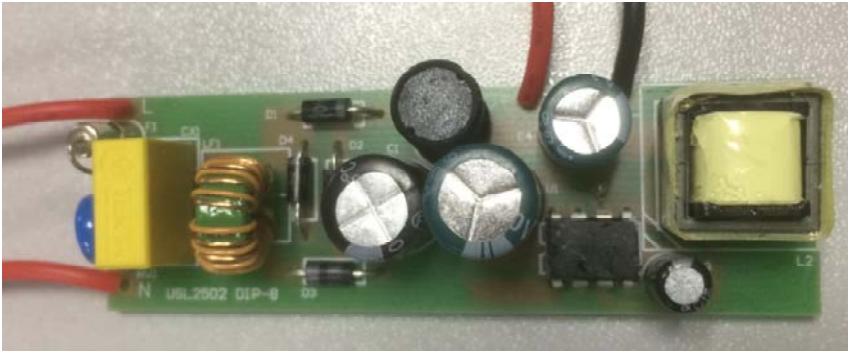




24W LED Driver Module Using USL2502



Subject

USL2502 Non-Isolated LED Driver_24W_0.3A_Demo Board Manual

Key features:

- AC Input Range 176Vac~264Vac
 - High Efficiency(91.84%@220Vac,full load)
 - Excellent line voltage regulation and load regulation(<math><\pm 3\%</math>)
 - Multiple protection functions and high reliability
-

Revision History

| Revise Date | Version | Reason/Issue |
|-------------|---------|--------------|
| 2017/9/29 | A | First Issue |



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1. LED Demo Board Specification

1.1. Input Characteristics

- AC input voltage rating 220Vac ~ 240Vac
- AC input frequency range 176Vac~264Vac
- AC input frequency range 47Hz ~ 63Hz

1.2. Output Characteristics

- Output Voltage 50Vdc~80Vdc
- Typical output current 300mA

1.3. Performance Specifications

- Maximum Output Power 24W

1.4. Protection Function

- Short Circuit Protection Shut down and auto recovery
- VCC OVP&UVLO Shut down and auto recovery
- OTP Reduce the output current till shutdown

1.5. Environment

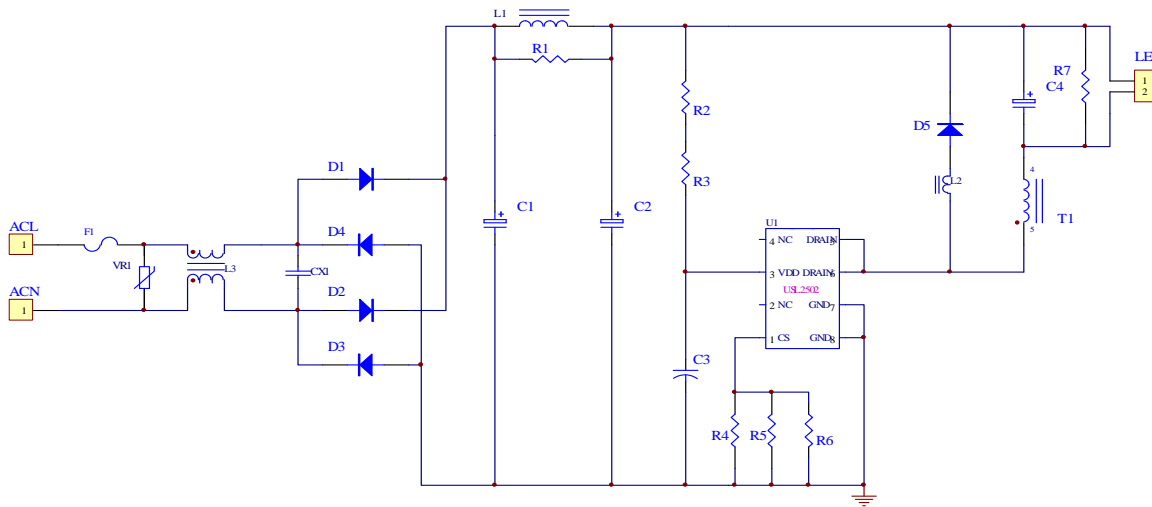
- Operation Temperature 0°C to 40 °C
- Operation Humidity 20% to 90% R.H
- Storage Temperature -40°C to 60 °C
- Storage Humidity 0% to 90% R.H



24W LED Driver Module Using USL2502

2. LED Demo Board Information

2.1. Schematic



2.2. BOM

| No. | Position | Description | Quantity |
|-----|------------|---|----------|
| 1 | F1 | Fuse 1.5A/250VAC | 1 |
| 2 | L1 | Inductor, 8*10, 1mH | 1 |
| 3 | L2 | Resistor chip, 0R/1206 , 1/4W, ±5% | 1 |
| 4 | L3 | Common mode choke, 1.3mH, 9*5*3 | 1 |
| 5 | R1 | Resistor chip, 5.1K/1206 , 1/4W, ±5% | 1 |
| 6 | R2, R3 | Resistor chip, 330K/1206 , 1/4W, ±5% | 2 |
| 7 | R4, R5, R6 | Resistor chip, 2.4R/1206 , 1/4W, ±1% | 3 |
| 8 | R7 | Resistor chip, 22K/1206 , 1/4W, ±5% | 1 |
| 9 | C1 | Capacitor aluminum electrolytic, 8.2uF/400V | 1 |
| 10 | C2 | Capacitor aluminum electrolytic, 10uF/400V | 1 |
| 11 | C3 | Capacitor aluminum electrolytic, 10uF/50V | 1 |
| 12 | C4 | Capacitor aluminum electrolytic, 10uF/250V | 1 |
| 13 | CX1 | X2 capacitor, 0.1uF/275VAC | 1 |
| 14 | D1-D4 | Diode, A7, 1A/1000V | 4 |
| 15 | D5 | Diode, ES2J, 2A/600V | 1 |
| 16 | T1 | EE13, 2.0mH, φ 0.25*242T | 1 |
| 17 | VR1 | Piezoresistor, 7D471K | 1 |
| 18 | U1 | UTC USL2502G DIP-8 | 1 |



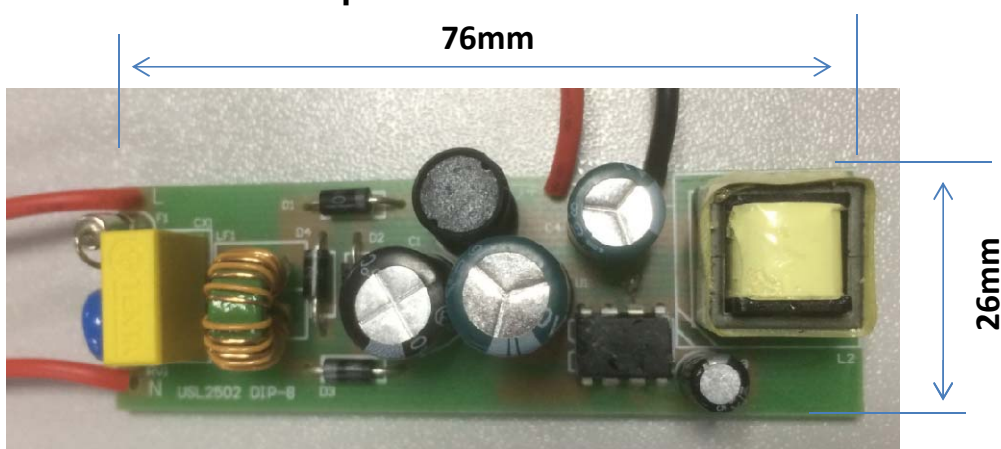
24W LED Driver Module Using USL2502

2.3. TR Design

- 1) Bobbin: EE13 4+4
- 2) Core material: PC40(TDK or equivalent)
- 3) Lp 2-1: 2.0mH $\pm 5\%$ (10KHz/1.0V)

| 层数 | 脚位 | 线径 | 匝数 |
|------|-------|-----------------------------------|------|
| N1 | 1脚-8脚 | $\varnothing 0.25\text{mm}$ 顺时针密绕 | 242T |
| 绝缘胶带 | | Tape | 2T |

2.4. Demo Board Snapshot



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3. Performance Evaluation

This document presented here is to describe the LED Driver Module performance.

The measuring data are tested at the PCB end, unless otherwise specified.

The Summarized Result :

| Item | Test result |
|--|-----------------|
| 1. Input Characteristics | |
| Input Voltage rating | 220Vac ~ 240Vac |
| Input Current (@Vin=176Vac, full load) | 283mA |
| 2. Output characteristics | |
| Maximum Output Power | 24W |
| Output Typical Voltage | 50Vdc~80Vdc |
| Output Typical Current | 300mA |
| 3. Protection | |
| Short Circuit Protection | Auto Recovery |

Test Equipment:

| Item | Vendor | Model No: |
|------------------------|------------|-----------|
| 1.AC Source | GW INSTEK | APS-9501 |
| 2.Digital Power meter | DECTECH | 3330S |
| 3.Electronic Load | PRODIGIT | 3302C |
| 4.Digital Oscilloscope | Tektronics | DPO3012 |
| 5.Multi-meter | Keithley | 2000 |

3.1 Input Current&PF @Full Load

| Input Voltage | Irms (mA) | PF | RESULT |
|---------------|-----------|-------|--------|
| 176Vac/50Hz | 283 | 0.527 | N/A |
| 200Vac/50Hz | 249 | 0.523 | |
| 240Vac/50Hz | 210 | 0.517 | |
| 264Vac/50Hz | 192 | 0.521 | |

3.2 Efficiency @Full Load

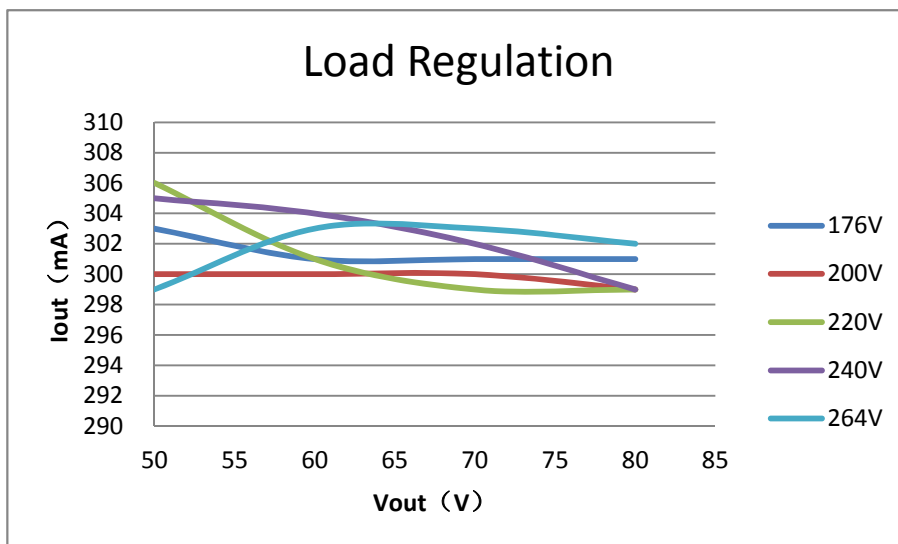
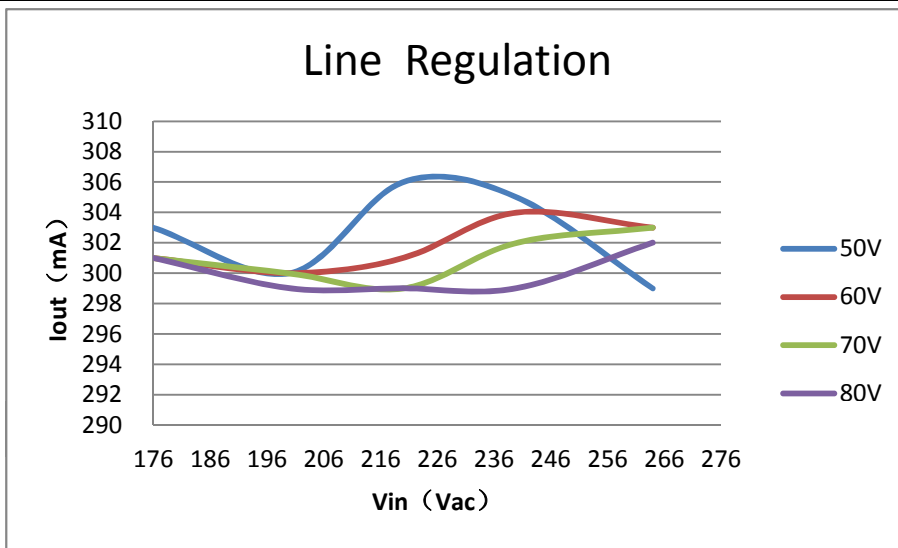
| Input Voltage(Vac) | Efficiency(%) |
|--------------------|---------------|
| 176 | 91.66% |
| 200 | 91.58% |
| 220 | 91.96% |
| 240 | 91.79% |
| 264 | 91.69% |



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3.3 Line Regulation & Load Regulation

| Vin \ Vout (V) | Pin(W) & Iout (mA) | | | | | | | | Load Regulation |
|---------------------|--------------------|-----|--------|-----|--------|-----|--------|-----|-----------------|
| | 50 | | 60 | | 70 | | 80 | | |
| 176 | 16.80 | 303 | 19.91 | 301 | 22.98 | 301 | 26.27 | 301 | ±0.03% |
| 200 | 16.67 | 300 | 19.82 | 300 | 22.90 | 300 | 26.12 | 299 | ±0.17% |
| 220 | 17.04 | 306 | 19.89 | 301 | 22.81 | 299 | 26.01 | 299 | ±1.17% |
| 240 | 16.97 | 305 | 20.11 | 304 | 23.04 | 302 | 26.06 | 299 | ±1% |
| 264 | 16.72 | 299 | 20.09 | 303 | 23.17 | 303 | 26.35 | 302 | ±0.07% |
| Line Regulation (%) | ±1.17% | | ±0.07% | | ±0.07% | | ±0.05% | | \ |



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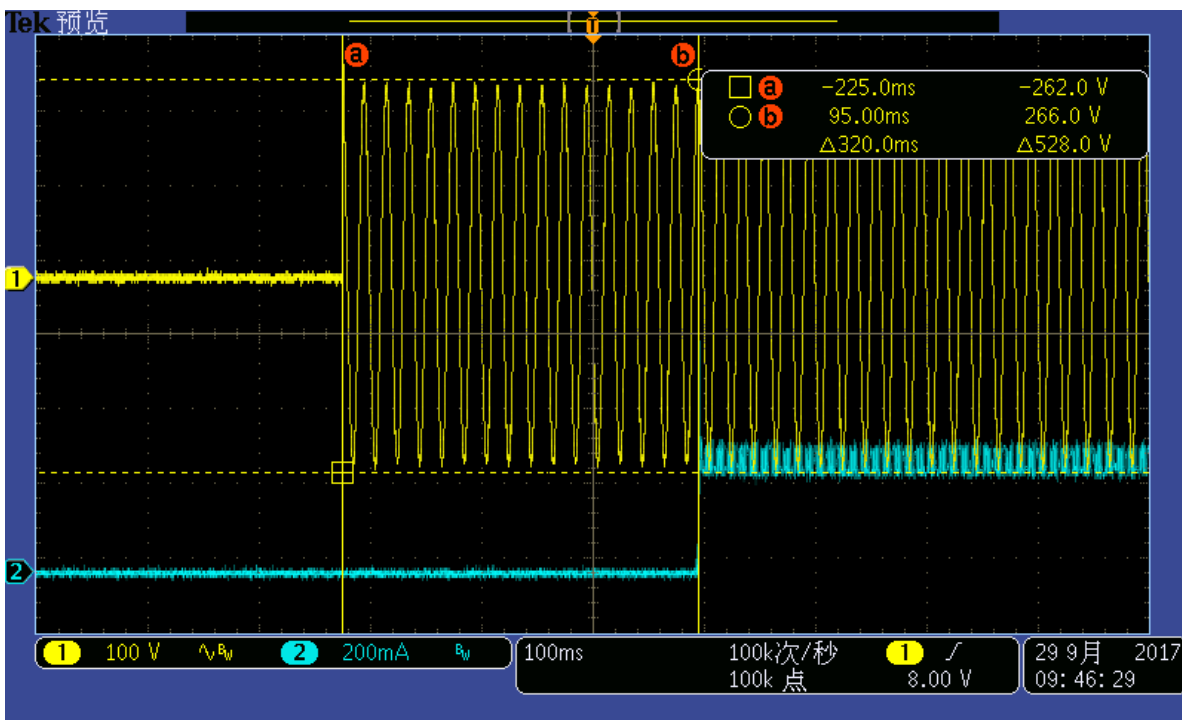
3.4 Temperature

Test@FULL LOAD Ambient 30°C

| input voltage | 176Vac | 264Vac |
|---------------|--------|--------|
| IC1(USL2502) | 97.0 | 82.0 |
| TR Core | 80.0 | 84.0 |
| TR Wire | 92.0 | 97.0 |
| Diode(ES2J) | 78.0 | 76.0 |

3.5 Start-up Time

| Input Voltage (Vac) | Start-Up Time (s) |
|---------------------|-------------------|
| 176 | 0.32 |



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4 Waveforms

4.1 Vds&Vcs waveform

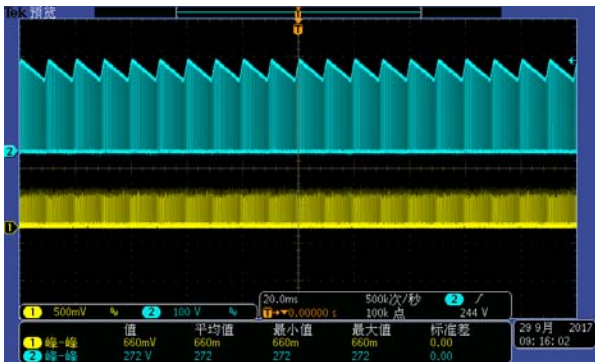


Fig.1 Vds&Vcs @ Vin=176Vac Vout=80V

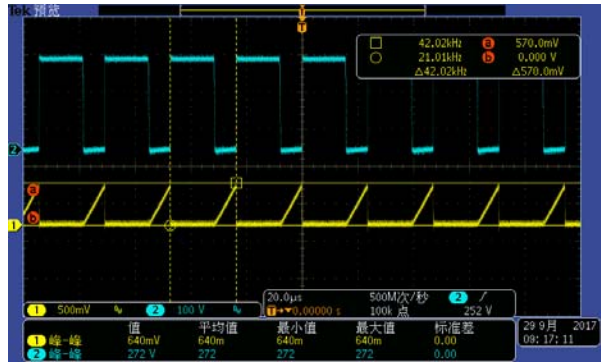


Fig.2 Spread Vds&Vcs @ Vin=176Vac Vout=80V
Vds=272V Vcs=570mV f=42.02KHz

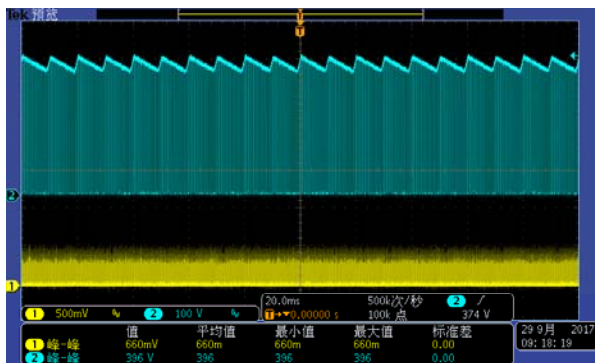


Fig.3 Vds&Vcs @ Vin=264Vac Vout=80V

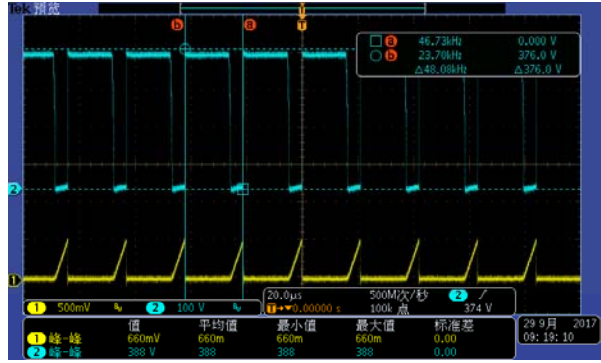


Fig.4 Spread Vds&Vcs @ Vin=264Vac Vout=80V
Vds=376V Vcs=660mV f=48.08KHz

4.2 VD5 waveform

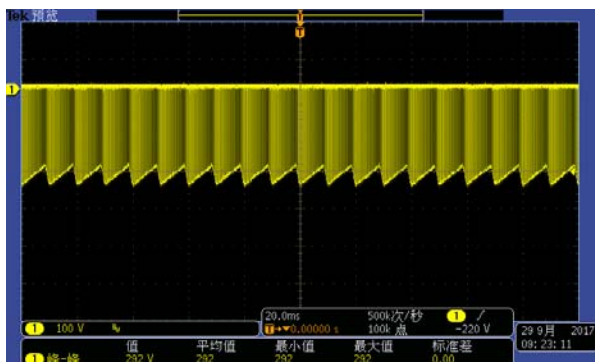


Fig.5 VD5 @ Vin=176Vac Vout=80V

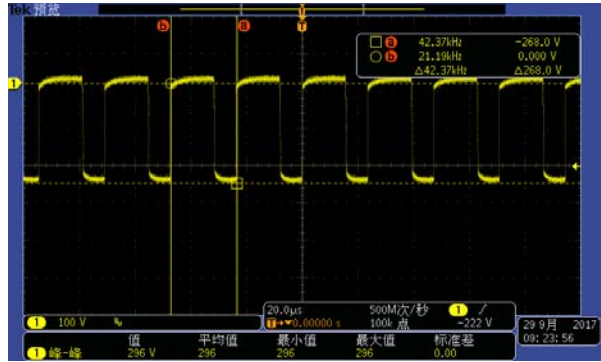


Fig.6 Spread VD5 @ Vin=264Vac Vout=80V
VD5=268V f=42.37KHz



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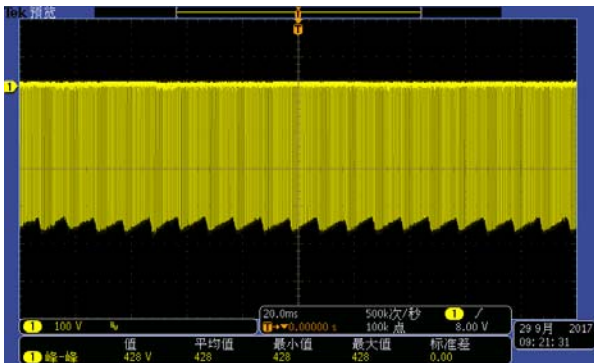


Fig.7 VD5 @Vin=264Vac Vout=80V

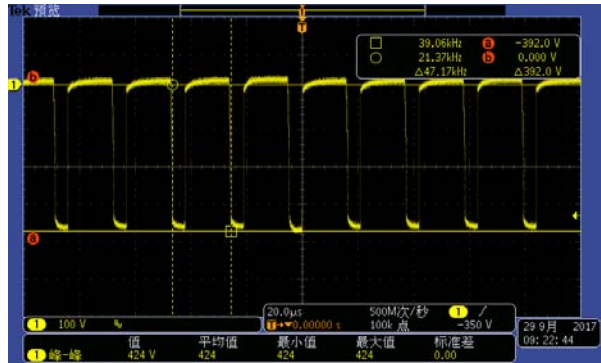


Fig.8 Spread VD5 @Vin=264Vac Vout=80V
VD5=392V f=47.17KHz

4.3 VCC waveform

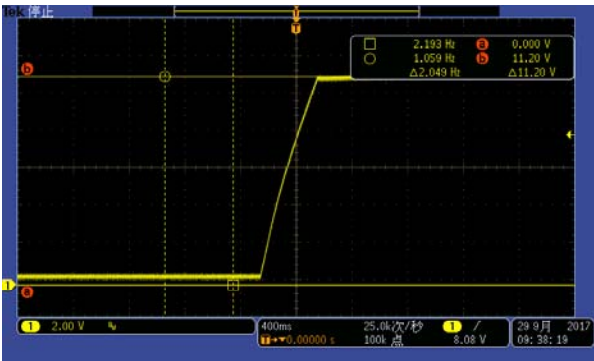


Fig.9 VCC waveform@Vin=176Vac Vout=80V
Start-up VCC=11.2V

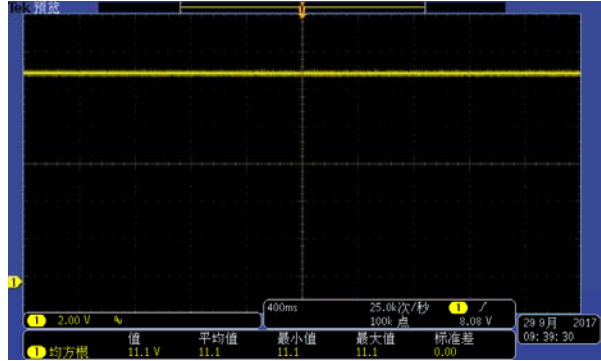


Fig.10 VCC waveform@Vin=176Vac Vout=80V
VCC=11.1V

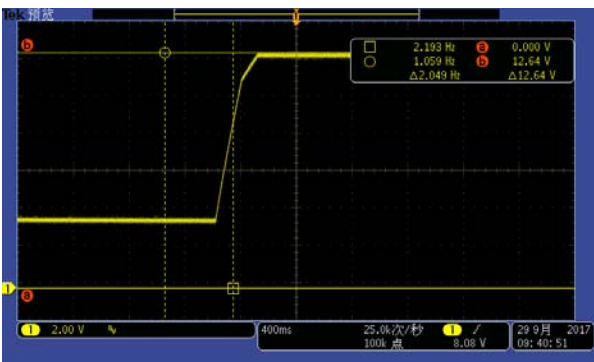


Fig.11 VCC waveform@Vin=264Vac Vout=80V
Start-up VCC=12.64V

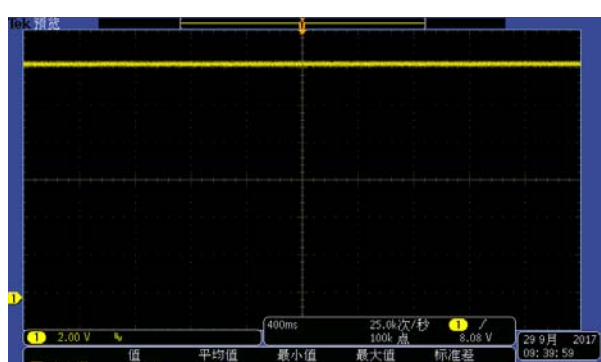


Fig.12 VCC waveform@Vin=264Vac Vout=80V
VCC=12.5V

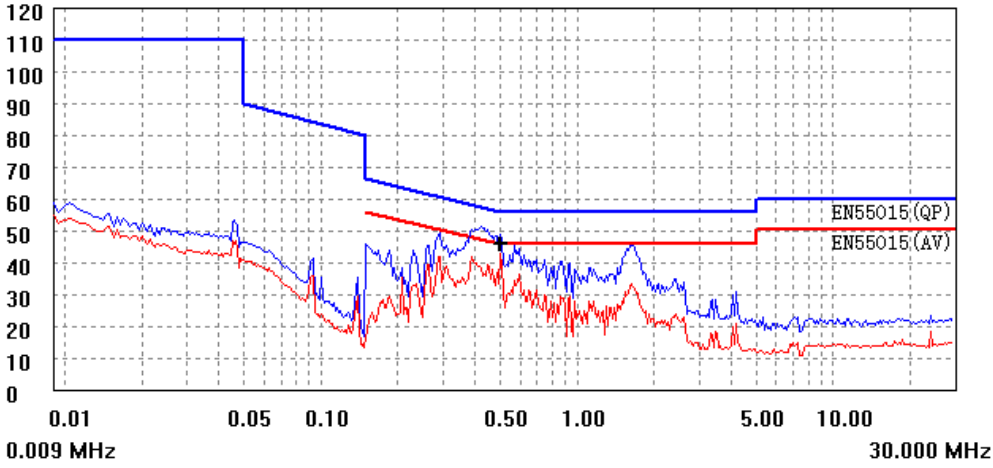


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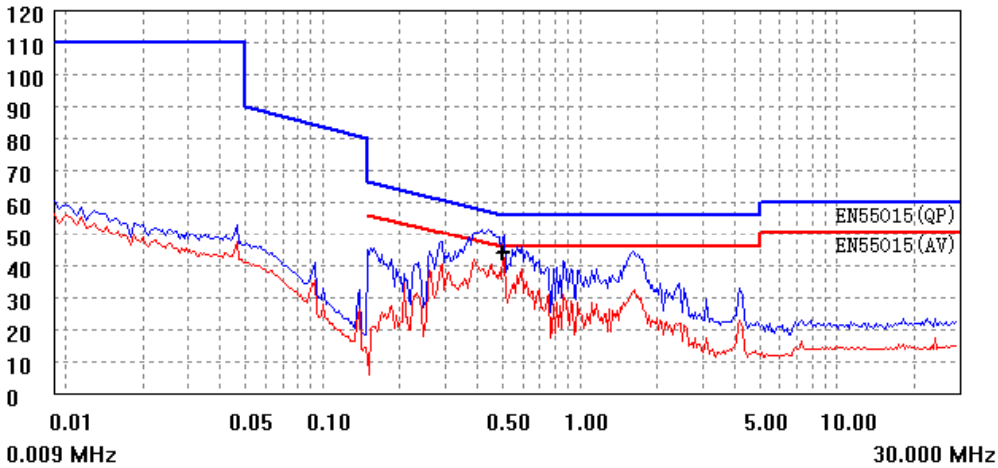
5 EMI

(Test @ Vin=230Vac/50Hz, FULL Load)

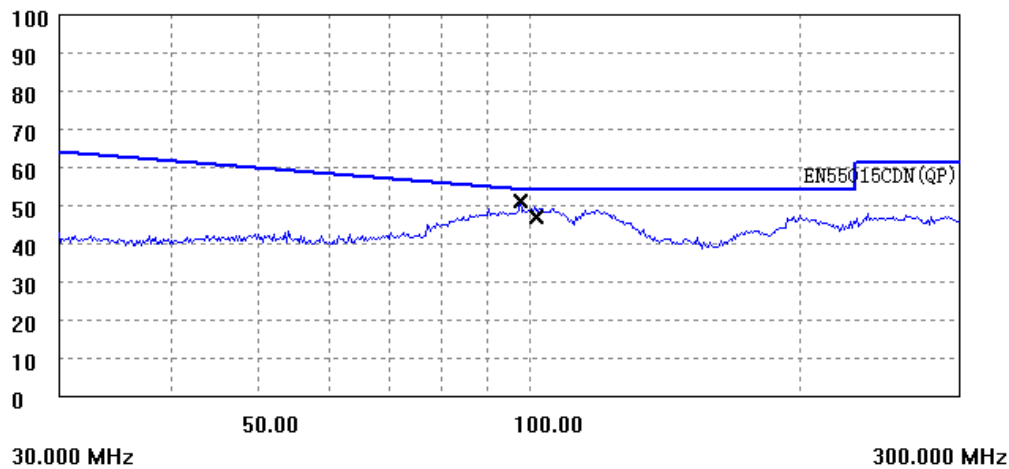
5.1 Live Conduction



5.2 Netural Conduction



5.2 Vertical Radiated



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